

LUBYSIL BCN CF 32
CHLORINE & ACTIVE SULPHUR FREE
Multi Purpose Cutting Oil

Technical Data

Lubysil BCN CF 32 is a multi-purpose neat cutting oil suitable for all metals

PERFORMANCE FEATURES

- . Healthy working environment. Free from chlorinated hydrocarbons and sulphurised additives.
- . Good Lubricity, for high quality surface finish and prolonged tool life.
- . Formula is of a low mist type which not only contributes to better safety and a more pleasant working environment it also reduces oil consumption.

APPLICATIONS

- . Turning
- . Drilling
- . Milling
- . Screw Tapping
- . Gear cutting

High performance, general purpose machining oil in many automatic and semi-automatic machine tools.

BCN CF 32 does not discolour non-ferrous and light metals.

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TYPICAL PHYSICAL CHARACTERISTICS

Appearance	Yellow Liquid
Kinematic Viscosity @ 40°C cSt (IP 71)	32.0
Density @ 15°C kg/l (IP 365)	0.886
Flash Point °C (IP34)	206

STORAGE

The product should be stored under cover. Avoid extremes of temperature and protect from frost. Packages should be kept sealed when not in use. Where storage of packages in the open cannot be avoided they should be kept on their side, preferably on a stillage frame or other support to keep them off the ground, to avoid collection of water around the outlet holes which might subsequently contaminate the contents when the packages are opened.

HEALTH & SAFETY

Lubysil BCN CF 32 is unlikely to present any significant health or safety hazard when properly used in the recommended application, and good standards of industrial and personal hygiene are maintained.